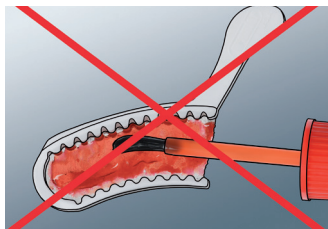


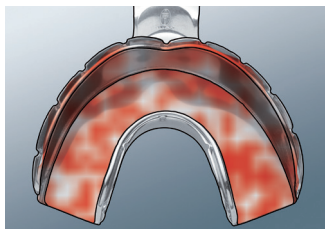
3M™ Polyether Adhesive

Dual Arch Tray



DO NOT apply adhesive to the mesh of dual arch trays.

Metal Tray

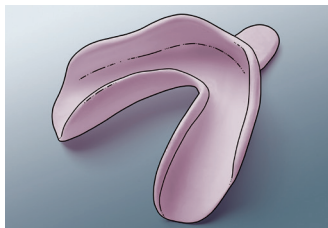


Clean and dry the metal tray after try-in. Apply a thin homogeneous adhesive layer of uniform red color. Begin at one end of the tray and work towards the other. Let the adhesive fully dry. The required time is dependent on the thickness of the layer. Even for thick layers, two minutes is sufficient.



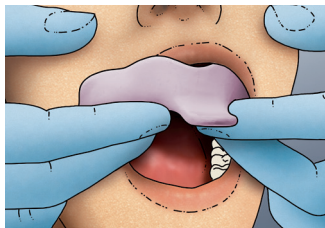
Cleaning the Metal Tray: The adhesive layer can be removed from the metal tray with a finger. Peeling under water allows for a fast and easy removal. Alternatively, commercially available agents for cleaning impression trays (e.g. Pluraclean orange (Pluradent) or Solitone (Kerr)) may be used.

Custom Tray

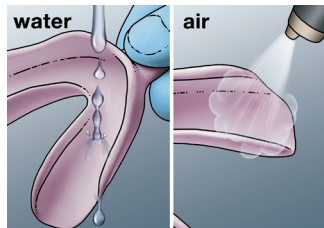


To ensure optimal adhesion:

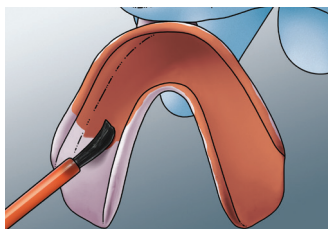
- Remove smear layer
- Roughen surface
- Optional: add retention elements



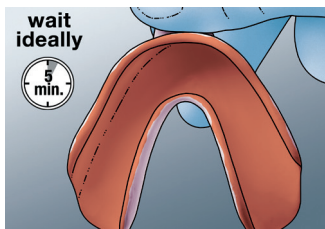
Try-in.



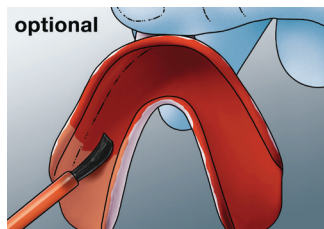
Clean the tray after try-in. Thoroughly dry the tray.



Apply a thin, homogeneous adhesive layer of uniform red color, beginning from one end of the tray and working towards the other.



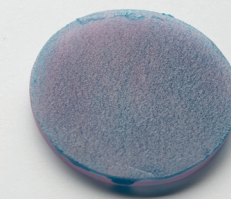
Let the adhesive fully dry. The required time is dependent on the thickness of the layer and may vary for different custom tray materials. Even for thick layers, five minutes should be sufficient.



Let a thin adhesive layer fully dry (at least two minutes) and apply a second thin layer. Let the second layer also dry for at least three minutes.

How to tell when the adhesive is dry:

Old adhesive appears dull with a non-sticky surface:



New adhesive appears shiny and has a tacky surface:



NOTE: If doing a 'touch test', the material should not be stringy or pull away from the tray. The material should be tacky; as if you were touching Scotch® Tape.



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